## Amendments To The Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

## Listing of Claims:

(Currently Amended) A self-centering unit for tire removal machines, comprising a plate provided with a series of angularly equidistant radial slots, in each of which a clamping jaw is received and slides to grip the edge of a wheel rim, said clamping jaws being directly linked together by a centering linking means for moving so that said centering means moves—all of said clamping jaws together always equidistant from the central axis of said plate, at least one said clamping jaw being operably connected with an actuator means for causing said-eentering linking means to translate each clamping jaw in a radial direction towards or away from the central axis of the plate, wherein a positioner device is interposed between said at least one clamping jaw and said actuator means, the positioner device being arranged to vary a working position of said at least one clamping jaw relative to the actuator means without modifying the travel stroke-of remaining clamping jaws.

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- 2. (Currently Amended) The self-centering unit as claimed in claim 1, wherein [[two]] said actuator means are respectively associated with two opposing clamping jaws.
- 3. (Previously Presented) The self-centering unit as claimed in claim 2, further comprising a positioner device for each clamping jaw associated with said actuator means.
- 4. (Previously Presented) The self-centering unit as claimed in claim 1, characterized in that said positioner device comprises a crankshaft provided with a crank having a crankpin, said crankpin is being received in a bushing rigid with said clamping jaw and the crank being connected to said actuator means, and means for locking said crankshaft in different working positions.
- 5. (Previously Presented) The self-centering unit as claimed in claim 4, characterized in that said locking means are operably connected with said crankpin.
- 6. (Previously Presented) The self-centering unit as claimed in claim 4, characterized in that said locking means are operably connected with the bushing.
- 7. (Previously Presented) The self-centering unit as claimed in claim 4, characterized in that said bushing is

provided with a lateral wall which presents at least two holes angularly spaced apart.

- 8. (Previously Presented) The self-centering unit as claimed in claim 4, characterized in that said means for locking said positioner device in position includes a pin.
- 9. (Currently Amended) The unit as claimed in claim 8 claim 7, characterized in that said pin is elastically maintained inserted in one of the holes present in said bushing by the action of a spring.
- 10. (Previously Presented) The unit as claimed in claim 8, characterized in that said pin is elastically maintained in a hole present in the crankpin of the crankshaft by the action of a spring.
- claimed in claims 5 and 7 claim 7, characterized in that said locking means associated with said crankshaft comprise a cupshaped body the end of which is provided with a hole, and within which there slides a pin, one end of which is intended to be received in one of the at least two holes of the bushing, whereas the opposite end emerges from the cup-shaped body via said hole and is connected to an operating knob, said pin being elastically maintained within one of the at least

two holes of the bushing by a spring which is mounted about the pin and acts between the end of said cup-shaped body and a shoulder on the pin.

- 12. (Previously Presented) The self-centering unit as claimed in claim 6, characterized in that said locking means associated with the bushing comprise a U-shaped latch, the base wall of which presents a rectangular aperture to be received by and to translate on two flat portions of the bushing, and the arms of which are provided with a pin and a spring, said pin being normally received in a matching hole in the crankpin of the crank by the action of said spring.
- 13. (Previously Presented) The self-centering unit as claimed in claim 1, characterized in that said actuator means for causing the clamping jaws to translate comprise at least one pneumatic cylinder-piston unit.

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